### Dredge Technology Innovation

USACE Dredging Operations Environmental Research (DOER)

*Facilitated by* Ram Mohan, PhD, PE, F.ASCE

Panelists Ancil Taylor, Consultant (former Callan Marine; Bean Dredging; Boskalis)

Dylan Davis, USACE HQ/SAD Don Hayes, PhD, PE, The Dredging Professor Dave Johanson, PE, Great Lakes Dredge & Dock

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## **Panel Objectives**

- Review potential areas of dredging innovation in the United States
  - Dredge technology
  - Operations
  - Automation
- Gather input from stakeholders on key areas for USACE and ERDC research



## Panelists

- Ancil Taylor
  - Consultant | Former Dredger
- Dylan Davis
  - Government | USACE SAD/HQ
- Don Hayes
  - Consultant | Former ERDC/Professor
- Dave Johanson
  - Dredging Contractor | Executive







GREAT LAKES DREDGE & DOCK COMPANY, LLC



US Army Corps of Engineers®



## Panel Focus

- Review the opportunity and need for dredging innovation in the United States for the major types of dredges:
  - Hopper dredges
  - Cutterhead dredges
  - Mechanical dredges
- Additional focus on how to advance BU using improved technologies

#### KSB MDX-850



Photo courtesy of KSB/GIW



## Panel Focus (Cont.)

- Encourage broader use of effective technology across all major U.S. dredging companies
- Explore cost-effective technological innovations and encourage ways to improve their operating cost efficiency

#### IMS 1008 Booster Pump



Photo courtesy of IMS Dredge

![](_page_4_Picture_6.jpeg)

## Panel Focus (Cont.)

- Explore how U.S. agencies responsible for procuring dredging services can encourage dredge technology innovation in the industry
- Focus on innovative technology that is proven, technically implementable, and easily understood, maintained, and operated by the dredge crew

![](_page_5_Picture_3.jpeg)

![](_page_5_Picture_4.jpeg)

Photo courtesy of Eddy Pump

## Cutterhead Dredges

![](_page_6_Picture_1.jpeg)

Photo courtesy of Dredge Supply Company

![](_page_6_Picture_3.jpeg)

## Technology Advances: Instrumentation/Automation

- Measurement of flow/velocity
  - Magnetic or Doppler flow meters
- Slurry density measurements
  - Nuclear and non-nuclear devices
- Improved production monitoring
  - Provide feedback from DQM back to dredgers?
- Spud carriages
  - Dual carriages or titling designs

![](_page_7_Picture_9.jpeg)

![](_page_7_Picture_10.jpeg)

![](_page_7_Picture_11.jpeg)

## Technology Advances: Instrumentation (Cont.)

- Gas ejection at the first dredge pump
  - Move gas extraction point to the eye of the impeller?
- Flow control

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- Improved technology to optimize choice of velocity setpoints
- Full swing control
  - Auto slope dredging and auto cutter depth/elevation
- Jet production drive systems
- High-pressure water jet
- Internal cutterhead trash screening

![](_page_8_Figure_10.jpeg)

Photo courtesy of Ancil Taylor

![](_page_8_Picture_12.jpeg)

### Flow Control and Remote Booster(s)

# Mechanical Dredges

![](_page_9_Picture_1.jpeg)

Photo courtesy of Great Lakes Dredge & Dock Company

![](_page_9_Picture_3.jpeg)

## Technology Advances: Bucket Designs

- "Watertight" buckets
- Level-cut buckets
  - e.g., Cable-Arm

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- Articulating buckets
- GPS monitoring and calibration
- Automated swing control
- Scows electronic monitoring integrated into dredging sequence/logic

![](_page_10_Picture_8.jpeg)

Photo courtesy of Cable-Arm

![](_page_10_Picture_10.jpeg)

**Cable-Arm Bucket** 

# Hopper Dredges

![](_page_11_Picture_1.jpeg)

Photo courtesy of Manson Construction

![](_page_11_Picture_3.jpeg)

## **Technology Advances: Optimizing Production**

- Optimizing production
  - Trailing speed, sailing speed, turning time, loading time, hopper capacity
- Improved drag arms
  - Dredge pumps on drag arms
  - Active (automated) drag heads
- DQM monitoring of cycle times/production
- Automatic light mixture overboard (ALMO)
- Hopper deep loader
- Silt tanks
- Environmental controls
  - Deterring biologic intake

![](_page_12_Picture_12.jpeg)

Photo courtesy of Cashman Dredging

![](_page_12_Picture_14.jpeg)

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## **Reminder:** Panel Objectives

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![](_page_13_Picture_6.jpeg)

Photo courtesy of Great Lakes Dredge & Dock

![](_page_13_Picture_8.jpeg)

- How can dredge automation further improve performance and production? Will dredge automation help improve dredge performance and production?
  - What's next in dredge automation?

![](_page_14_Picture_3.jpeg)

Photo courtesy of U.S. Army Corps of Engineers

![](_page_14_Picture_5.jpeg)

- Do we need new/improved dredge equipment/technology?
  - If so, how specifically?
  - What are the "low-hanging" fruits?

![](_page_15_Picture_4.jpeg)

![](_page_15_Picture_5.jpeg)

Photo courtesy of Eddy Pump Corporation

- What are the top two items to innovate to improve dredge production for:
  - Cutterhead dredges?
  - Mechanical dredges?
  - Hopper dredges?

![](_page_16_Picture_5.jpeg)

- Are there innovations needed for dredge pumps and boosters to make them more efficient?
  - If so, how specifically?

KSB MDX-850

![](_page_17_Picture_4.jpeg)

Photo courtesy of KSB/GIW

![](_page_17_Picture_6.jpeg)

- What innovations do we need on the placement side of the equation to promote more efficient BU?
  - Uniform placement?
  - Pumping distances?
  - Spray technology?
  - Other?

![](_page_18_Picture_6.jpeg)

Photo courtesy of US Fish and Wildlife Service

![](_page_18_Picture_8.jpeg)

#### Seal Beach Thin Layer Placement

- Is there a role for AI in dredging?
  - Pros and cons?

![](_page_19_Picture_3.jpeg)

Photo courtesy of THINKSTOCK

![](_page_19_Picture_5.jpeg)

- What are the unmet R&D needs related to dredge technology innovation?
  - How can we create "idea-incubators" to foster dredge innovation?
  - How to fund such projects?
    - Concept of "seed" money
    - Licensing aspects?

![](_page_20_Picture_6.jpeg)

![](_page_20_Picture_7.jpeg)

![](_page_21_Picture_0.jpeg)

### Thank You!

Questions? rmohan@anchorqea.com 215-756-5030

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